

Date: Thursday, 3/30/2006 10:07:18 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 26458		
Estimate Number	: 12151		
P.O. Number	: N/A	Part Number	: D2373
This Issue	: 3/30/2006 S.O. No. : N/A	Drawing Number	: D2373 REV A
Prsh Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: See Comments Below		
Checked & Approved By	: 06.03.30		
Comment	: Est. Rev B 99.04.12 Updated from hand written IPP DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MSS025	Spring Steel 0.025 thick	
		Comment: Qty.: 0.2407 f(s)/Unit Total : 2.4066 f(s) Spring Steel 0.025 thick Material : Spring Steel, 0.025" thick Batch M100650	FF 06-04-12 25
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut blanks: 2.75: long x 0.375" wide Drill hole as per Dwg D2373 Deburr Form as per Dwg D2373	FF 06.04.12 25
3.0	QC5	INSPECT WORK TO CURRENT STEP	<i>[Signature]</i> 06.04.12 25
		Comment: INSPECT WORK TO CURRENT STEP	
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: STY2	<i>[Signature]</i> 06/04/18 25
5.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Inspection Level 21	<i>[Signature]</i> 06/04/18 25
			<i>[Signature]</i> 06/04/18 25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes DQA:  Date: 06/04/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

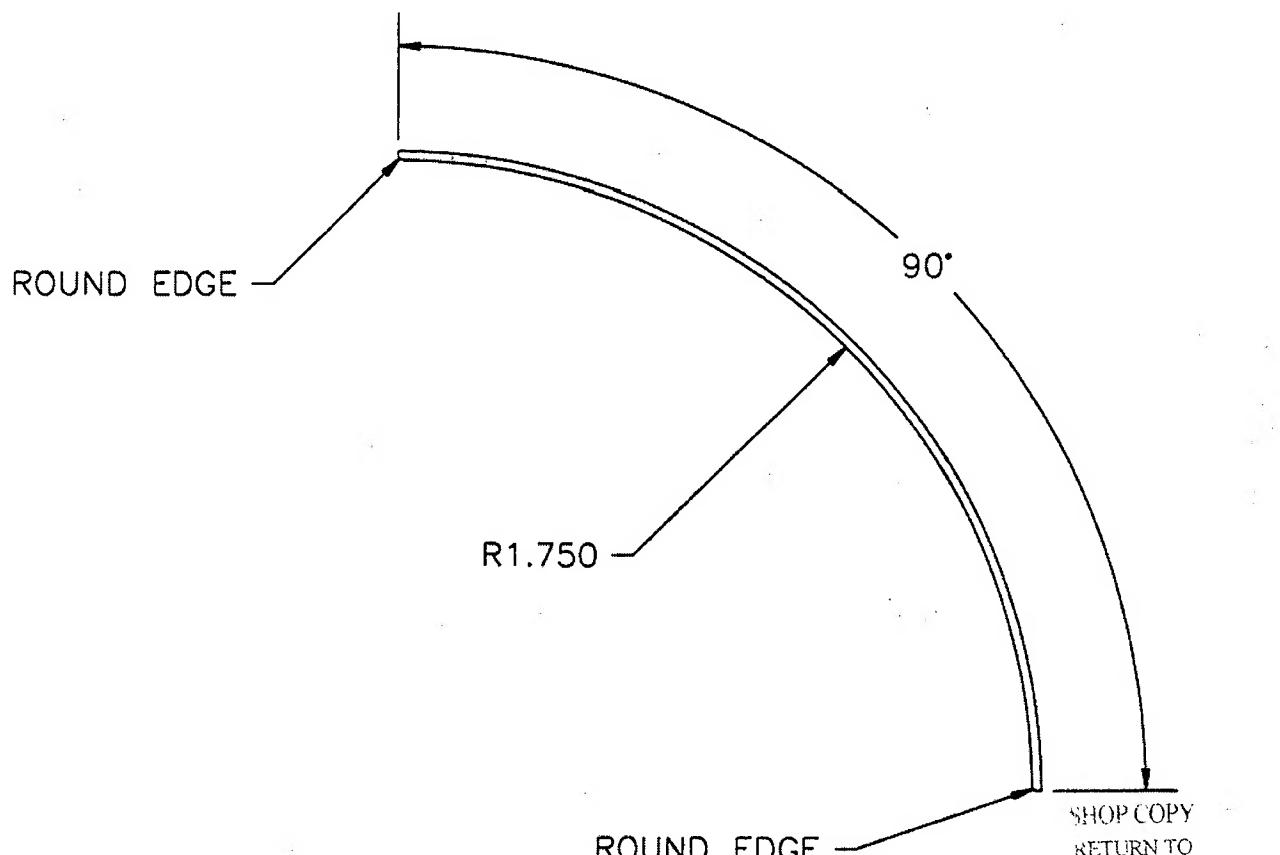
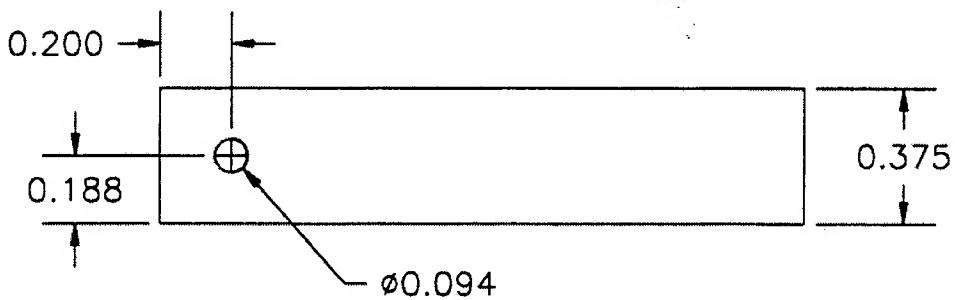
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Bow</i>	APPROVED <i>OJ</i>	DRAWING NO. D2373	REV. A SHEET 1 OF 1
DATE 95:02:23		TITLE SPRING	SCALE 2:1



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *Z6458*

MATERIAL: SPRING STEEL 0.025 THICK